# Specifications

### **Placement**

Attaches between seat frame and floor board, uses front and rear, inside seat studs

### **Seat Configuration**

**Bucket seats** 

### **Drilling Required**

No drilling - uses existing seat bolts

#### Construction/Finish

Steel/Black powder coat

#### **Dimensions**

(A) 13.75" (B) 7.625" (C) 17.625" (Hole Centers) 11.687"

### **Pole or Pedestal**

Included on base

#### Weight

6.1 lbs.

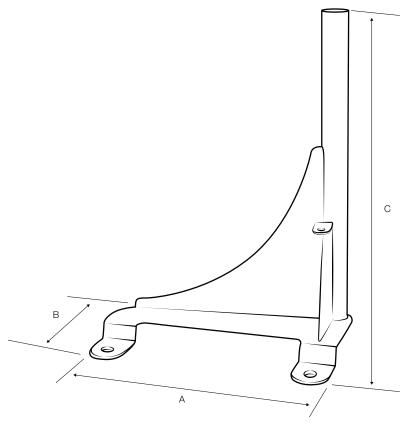
## **Features**

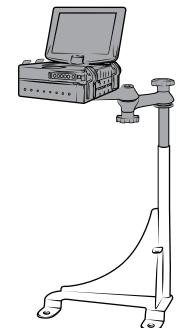
Installs in minutes with no drilling required

Stabilizer bracket included

Rock solid construction

Lifetime warranty





RMR-INS-VB-143



### **Safety Precaution**

Do not install this product near or over an airbag deployment area or in a location that obstructs the driver's vision or interferes with vehicle operation. National Products, Inc does not assume responsibility or liability for any such personal injury, death or property damage.



### Installation Instructions

0	Attach the stabilizing brace, RAM-VB-143SL to the RAM® No-Drill™ base first. Note that there is a small hole and a large hole on the brace. The small
	hole side goes to the RAM® No-Drill™ base, the large attaches to the seat of the vehicle. Attach the brace so that once installed, the brace angles toward
	the front of the vehicle. Also, the brace should be on the forward side of the RAM® No-Drill™ base, not the back. This is important for proper alignment.
	Place the bolt through the hole and thread on the nut only finger tight. Flip the brace into a vertical position and set aside this assembly.

0	Using the 18mm deep socket, loosen and remove the nuts holding the seat frame to the floor board. Once removed, gently lift the entire seat assembly
	up and off the studs. Place the RAM® No-Drill™ base so that it is positioned over the seat studs coming out of the floor board. The base installs to the
	inside front and inside rear seat studs. Once you have the base in position, make sure the stabilizing brace is in an upright or vertical position.

3	Lift the passenger side seat up and align the seat frame holes with the studs. Lower the seat back into place securing the RAM® No-Drill™ base in
	between the seat frame and floor board. Next, using the 18MM deep socket, fully tighten the nuts previously removed to 39 ft lbs.

- Using the 15mm deep socket, loosen and remove the nuts holding the front seat tracks to the seat frame. At the back of the seat, you only need to loosen these nuts enough to allow you to lift the front of the seat track and clear the seat studs.
- 6 Tilt the passenger side seat back causing the seat studs to clear the seat frame holes. Now take the stabilizing leg out of the vertical and lower it down over the top of the now exposed hole in the seat frame. Keep the seat up for Step 6.
- 3 Lower the seat back down passing the seat studs through the brace and spacer and through the seat frame holes. Once the seat if back down, and prior to re-installing the seat track nuts, use the ½ inch box wrenches to tighten the stabilizer leg where it connects to the RAM® No-Drill™ base. It is easier to do this now before the seat is fully tightened back into place. Once the brace to base connection is tight, reinstall and fully tighten the nuts holding the seat to the seat frame using the 15mm deep socket. Torque to 30 ft lbs.
- Using the 15MM deep socket, re-install and fully tighten the four seat track nuts to complete the installation.

RMR-INS-VB-143



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